

OIL PUMP - CAST IRON 1938-1947



No.	Part No.	Description	Year
-	86863	Complete oil pump	38-47
1A	86513	Body: w/lower cover	38-47
1B	75202	Lower cover	38-47
1B	75202-X	Lower cover: Resurfaced, exchange	38-47
2	41372	Bushing: Drive shaft	38-53
3	101030	Gear: Helical, drive shaft	36-53
4	101031	Rivet: Helical gear to drive shaft	36-53
5	41369	Shaft: Drive	38-47
6	36B269	Plug: Square head	38-47
7	41373	Sleeve: Distributor	38-53
8	661001	Plug: Slotted (4)	38-47
9	41367	Cap: Plunger w/titty	38-47
10	KI-10005	Kit: sealing, Set of 4	38-47
11	36B37	Key: Gear, driven	38-47
12	41370	Gear set: Return, pr.	38-47

Note: KIWI gears are redesigned to provide maximum volume and are made from a high wear resistant material for long trouble free life.

13			
14	606008-K	Kit: Nut & washer, return gear	38-47
15			
16	41496	Stud: Idler gear	38-47
17	86017	STD: (4995)	38-40
17	86017-003	Plunger: .003 oversize (.5025)	38-40
17	43066	Plunger: STD. (.6245)	41-47
17	43066-003	Plunger: .003 oversize (.6275)	41-47
17	43066-005	Plunger: .005 oversize (.6295)	41-47

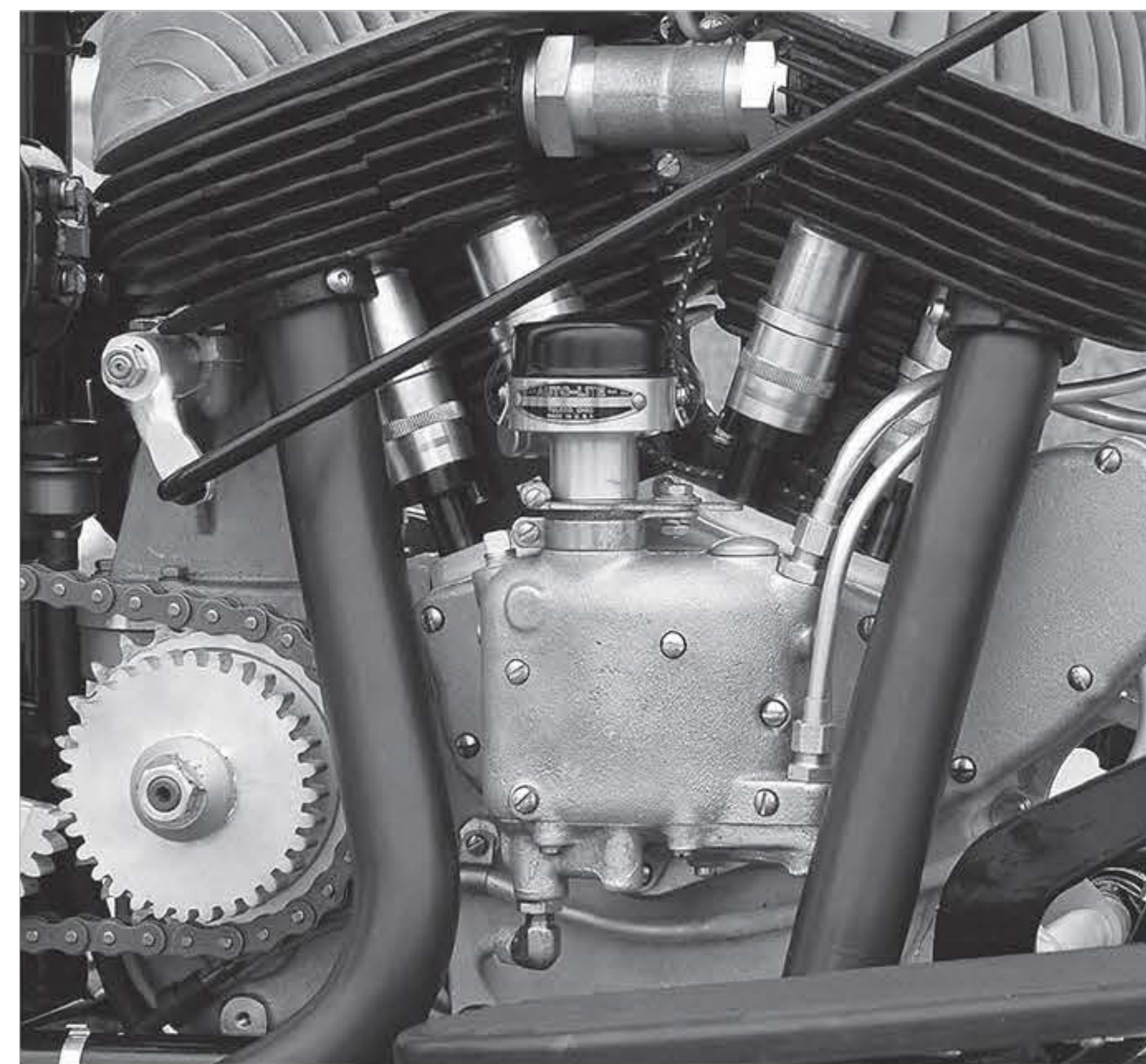
17A	KI-10047	Feed plunger bore restoration: Eliminates oil bleeding/leaking from the oil tank into the crankcase when the bike sits for a while. This process reclaims worn pumps to better than factory new specs and increases its volume by 15%	38-47
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18	43017-R	Gasket: Lower cover, Cometic, .002 (2)	38-47
18	41355-R	Gasket: Lower cover, Cometic, .004 (2)	38-47

Note: We suggest ordering 2 of each of the 43017-R and 41355-R lower cover gaskets since these can easily get damaged during pre fitting.

19	45009	Set screw: Sleeve	38-53
20	41374	Gasket: Pump to cam cover	38-47
20	41374-R	Gasket: Pump to cam cover, Cometic	38-47

No.	Part No.	Description	Year
21	45010	Set screw: Shaft bushing	38-47
22	42542	Screw: Plunger guide	38-47
23			
24	KI-10007	Screw Kit: Lower cover, incl #23, 24, 25	38-47
25			
26			
27	KI-10006	Screw Kit: Pump to cover, incl #23, 26, 27, 28, 29	38-47
28			
29			
30	41818	Nipple: Feed tube	38-47
30A	41818-R	Nipple with oversize lower threads restores stripped threads in oil pump	38-47
31	418006	Cone: 3/8" feed line	38-47
32	418007	Nut: 3/8" feed line	38-47
33	41819	Nipple: Return tube	38-47
34	24B16	Elbow: Stainless steel	38-47
35	24B17	Nut: Elbow lock	38-47
36	418009	Cone: 5/16" return & sump lines (2)	38-47
37	418008	Nut: 5/16" return & sump lines (2)	38-47
38	42568	Feed & return lines, pr. w/fittings	38-47
39	41375	Tube: Sump to pump w/fittings	38-46
39	568012	Tube: Scraper to pump w/fittings	1947



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