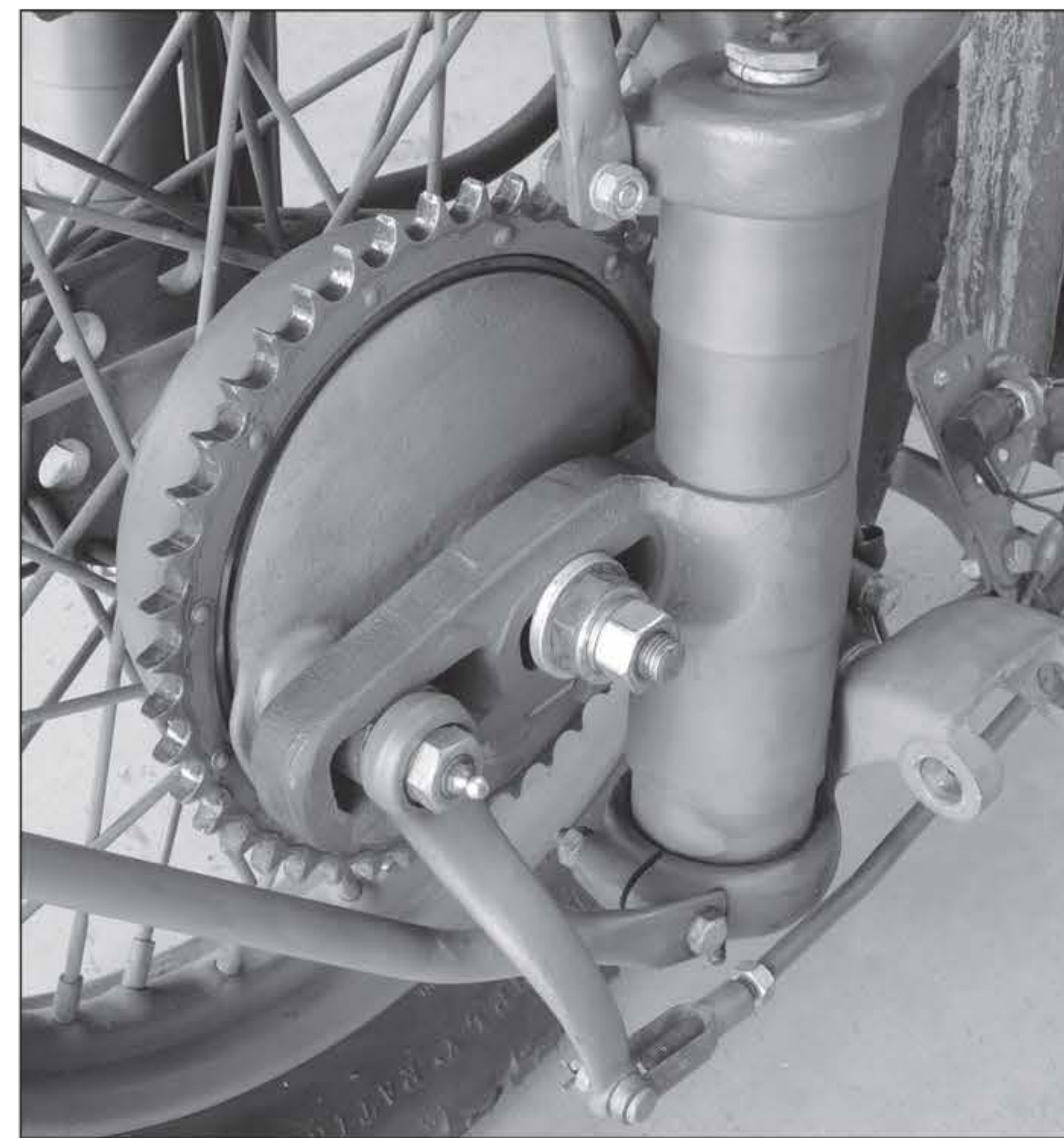


REAR DRUM, BRAKES, HUB & AXLE 1940-45

No.	Part No.	Description	Year
1	416002	Zirc: Straight	40-45
2	A25280	Nut: Cam lever	37-42
3	922010	Lock Washer, lever nut, 1/2" 5/pk	37-42
4	42461	Lever: Cam operating, "D"	40-42
5	50228	Lever: Cam operating, splined	44-45
6	922006	Lock Washer, 1/4", s/s, 10pk	44-45
7	254012	Bolt: Pinch, 1/4"-28 x 7/8" s/s, 5/pk	44-45
8A	86303	Plate: Brake	40-42
8B	86753	Plate: Brake	44-53
9	35D228-X	Shoes: Relined, exchange, pr	40-42
9	76249	Shoes: New, pr	44-53
9	76249-X	Shoes: Relined, exchange, pr	44-53
10	36B290	Spring: Brake shoe (2)	40-53
11A	42614	Cam: Brake operating, "D"	40-42
11B	44360	Cam: Brake operating, splined	44-45
12	606010	Nut: Lock, 5/16"-24, s/s (2), 10/pk	40-45
13	45003	Adjuster: Rear axle (2)	40-45
14	40999	Spacer: Bearing to brake plate	40-45
15A	37277	Set screw: Lock nut	40-45
15B	636004	Cotter pin: Lock nut, 10/pk	40-45



1940-42 Rear Brake Assembly

No.	Part No.	Description	Year
16	37389	Retainer: Bearing, Left hand	40-45
17A	37605	Felt: Outer	40-45
17B	37605-S	Seal: Upgrade	40-45
18	40843	Retainer: Felt	40-45
19	40446	Bearing	40-45
20	40847	Spacer/retainer: Bearing, inner	40-45
21	37605-S	Seal: Upgrade	40-45
22	38543	Chain: STD	40-45
22	38543-R	Chain: Heavy duty	40-45
23	G27070	Master link	40-45
23	G27070-R	Master link: Heavy duty	40-45
24	74161	Sprocket: Drum	40-45
25	731311	Rivet set: Sprocket, set of 12	40-45
26	75542	Drum	40-42
27	76209	Drum	44-45
NOTE: Kiwi drums have added material around the bearing area for added strength			
28	42475	Support: Bearing	40-45
29	41503	Pin: Locator (2)	40-45
30	40845	Spacer: Bearing support	40-45
31	41273	Support: Bearing	40-45
32	75027-C	Hub: Complete w/bearing support axle	40-45
32	75027	Hub	40-45
33	37276	Lug bolt: Wheel attaching (6)	40-45
34A	37616	Felt: inner (upgrade to 37605-S)	40-45
34B	37605-S	Seal: Upgrade	4-45
35	41277	Retainer: Felt (upgrade to 37605-S)	40-45
36	36B317	Race:	40-45
36	36B317-005	Race: .005 oversize OD	40-45
37	16A15-T	Roller: .2495 (24)	40-45
37	16A15	Roller: .250 (24)	40-45
37	16A15-V	Roller: .2505 (24)	40-45
NOTE: The most likely roller size is .250 however this can only be determined at time of assembly			
38	27B181	Retainer: Roller (2)	40-45
39	37615	Thrust washer: Outer	40-45
40	40843	Retainer: Felt	40-45
41	37388	Nut: Bearing retainer, R/H	40-45
42	41275	Retainer: Thrust washer, outer	40-45
43		See "Speedometer Drive" section	
44	800001	Spacer: Axle, left	40-45
45	42477	Axle: Rear, incl #50 & 51	40-45
46	37644	Washer: Flat, axle	40-45
47	42480	Plate: Chain adjusting	40-45
48	37645	Washer: Flat, bearing support	40-45
49	37360	Nut: Bearing support	40-45
50	922011	Washer: Lock, axle, rear right, 9/16	40-45
51	606018	Nut: Axle, 9/16"-18	40-45

REAR DRUM, BRAKES, HUB & AXLE 1940-45

