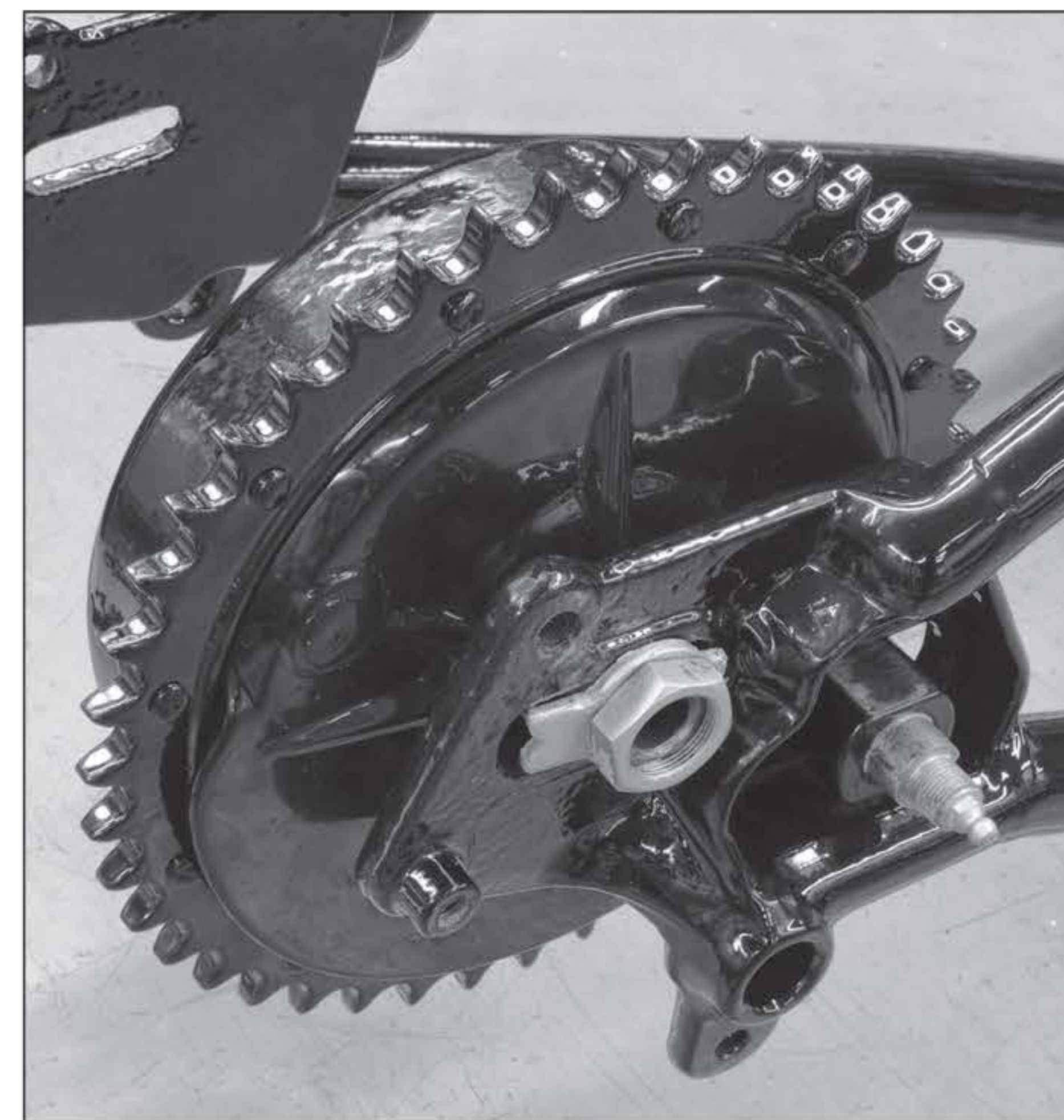


# REAR DRUM, BRAKES, HUB & AXLE 1937-39

No.	Part No.	Description	Year
1	416002	Zirc: Straight	40-45
2	A25280	Nut: Cam lever	37-42
3	922010	Lock Washer, lever nut, 1/2" 5/pk	37-42
4	35C422	Lever: Cam operating	31-39
5	28B103	Adjuster: Rear axle (2)	22-39
6	606018	Nut: Axle, 9/16-18	37-39
7	922011	Lock Washer, axle, rear right, 9/16"	37-39
8	37360	Nut: Bearing support	37-39
9	37645	Washer: Flat, bearing support	37-39
10	36B300	Fish tail: Washer, right	31-39
11	35D227-X	Plate: Brake	31-39
12	36B296	Cam: Brake operating	31-39
13	35D228-X	Shoes: Relined, exchange, pr	31-39
14	36B290	Spring: Brake shoe (2)	31-39
15	75035	Drum	37-39
<b>NOTE:</b> Kiwi drums have added material around the bearing area for added strength			
16	41503	Pin: Locator (2)	37-39
17	40856	Support: Bearing	37-39



No.	Part No.	Description	Year
18	731311	Rivet set: Sprocket, set of 12	37-39
19	74161	Sprocket: Drum	37-39
20	G27070	Master link	22-39
20	G27070-R	Master link: Heavy duty	22-39
21	38543	Chain: STD	22-39
21	38543-R	Chain: Heavy duty	22-39
22	37605-S	Seal: Upgrade	37-39
23	40847	Spacer/retainer: Bearing, inner	37-39
24	40446	Bearing	37-39
25	40843	Retainer: Felt	37-39
26A	37605	Felt: Outer	37-39
26B	37605-S	Seal: Upgrade	37-39
27	37389	Retainer: Bearing, Left hand	37-39
28	40999	Spacer: Bearing to brake plate	37-39
29A	37277	Set screw: Lock nut	37-39
29B	636004	Cotter Pin; Retainer Nut 10 pk	37-39
30	40845	Spacer: Bearing support	37-39
31	41273	Support: Bearing	37-39
32	75027-C	Hub: Complete w/bearing support axle	37-39
32	75027	Hub: Bare	37-39
33	37276	Lug bolt: Wheel attaching (6)	37-39
34A	37616	Felt: inner (upgrade to 37605-S)	37-39
34B	37605-S	Seal: Upgrade	37-39
35	41277	Retainer: Felt (upgrade to 37605-S)	37-39
36	36B317	Race:	37-39
36	36B317-005	Race: .005 oversize OD	37-39
37	16A15-T	Roller: .2495 (24)	37-39
37	16A15	Roller: .250 (24)	37-39
37	16A15-V	Roller: .2505 (24)	37-39
<b>NOTE:</b> The most likely roller size is .250 however this can only be determined at time of assembly			
38	27B181	Retainer: Roller (2)	37-39
39	37615	Thrust washer: Outer	37-39
40	37388	Nut: Bearing retainer, R/H	37-39
41	41275	Retainer: Thrust washer, outer	37-39
42		<b>See Speedometer Drive section</b>	
43	36B318	Spacer: Axle	32-39
44	41584	Axle: Rear, incl #6 & 7	31-39
45	22B87	Fish tail: Washer, rear left	22-39
46	38331	Spring: Brake return	32-39
<b>NOTE:</b> 1937 hub guts are a 1 year only special assembly which was rather weak. Upgrade your 1937 guts with 1938-39			

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