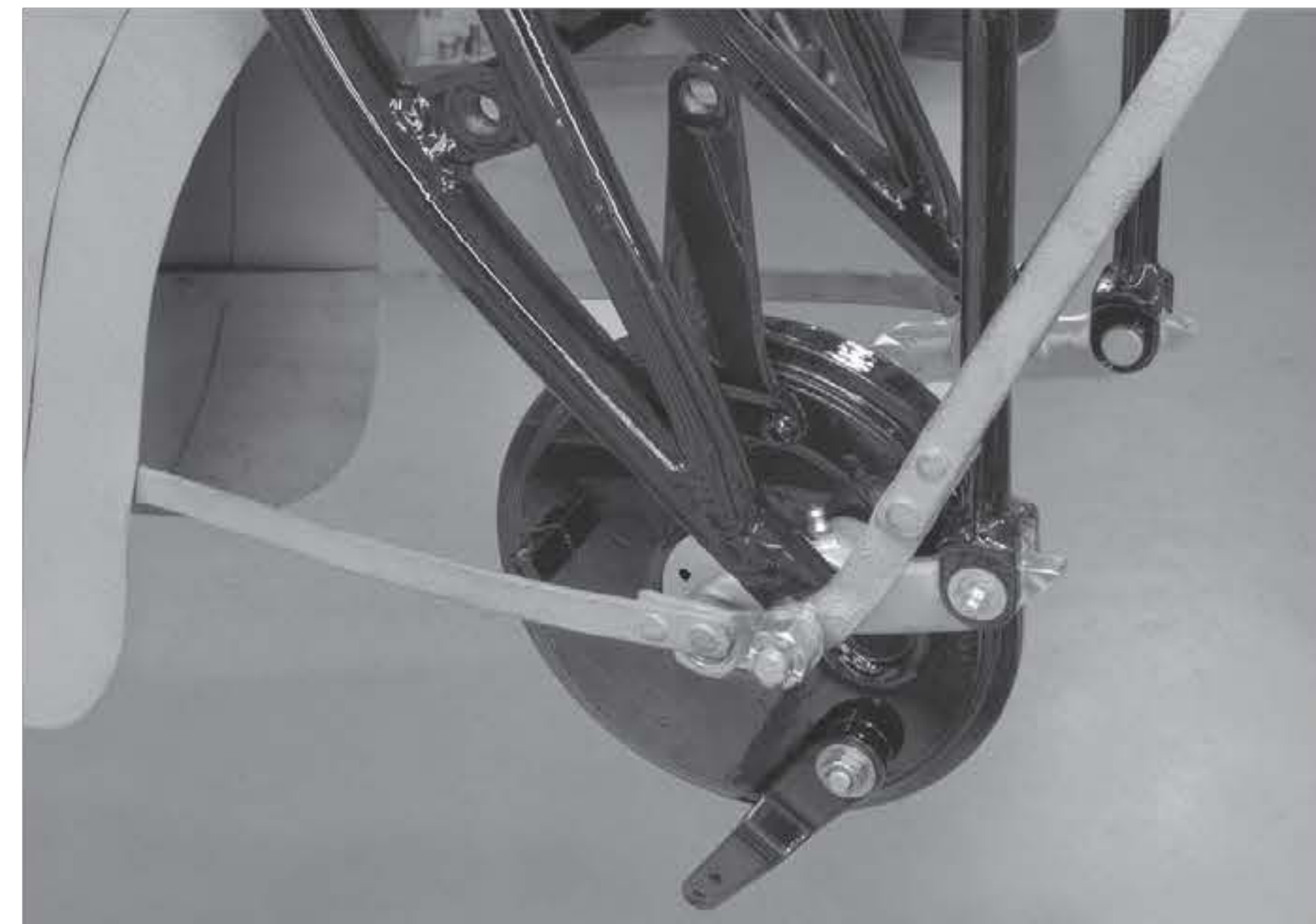


FRONT DRUM, BRAKES & HUB 1937-45

| No. | Part No. | Description | Year |
|-----|----------|---|-------|
| 1 | 75086-X | Shoes: Exchange | 37-42 |
| 1 | 76247-X | Shoes: Exchange | 44-45 |
| 2 | 36B290 | Springs: Shoes (2) | 37-45 |
| 3 | 41001 | Cam: Brake | 37-42 |
| 4A | 85547 | Brake plate | 35-36 |
| 4A | 75031 | Brake plate | 37-39 |
| 4B | 75547 | Brake plate | 40-42 |
| 4C | 86752 | Brake plate | 44-45 |
| 5 | 35B459 | Cover: Oil hole | 37-42 |
| 6 | 40869 | Lever: Brake cam operating | 37-39 |
| 6 | 42474 | Lever: Brake cam operating | 40-42 |
| 7 | 37342 | Nut: Castle 3/8-24 | 37-42 |
| 8 | 636004 | Cotter pin: 1/16x1/2, 5pk | 37-42 |
| 9 | 40138 | Cable anchor | 36-45 |
| 10 | 41825 | Adjuster: Cable | 37-45 |
| 11 | A22210 | Nut: Adjuster lock, special 1/4-24, s/s | 37-45 |
| 12 | 37580 | Washer: Tension | 35-45 |
| 13 | 37607 | Spacer: Outer | 37-45 |
| 14 | 37390 | Nut: Bearing support | 37-45 |
| 15 | 207011 | Bolt: 1/4-28x3/4 s/s, 5pk | 44-45 |
| 16 | 922006 | Lock washer: 1/4, s/s, 5pk | 44-45 |
| 17 | 416002 | Zirc: Straight | 37-45 |
| 18 | 44359 | Cam: Brake | 44-45 |
| 19 | 546008 | Lever: Brake cam operating | 44-45 |
| 20A | 40848 | Support: Bearing | 37-40 |
| 20B | 43025 | Support: Bearing | 41-45 |
| 21 | 37276 | Lug bolt: (6) | 37-45 |
| 22 | 40701 | Zirc: Angled | 37-45 |
| 23 | 37277 | Set screw: Locknut | 37-45 |
| 24A | 76208 | Drum | 44-45 |
| 24B | 75843 | Drum: 2 1/8" approx. overall height | 41-42 |
| 24B | 75029 | Drum: 1 3/4" approx. overall height | 37-40 |
| 25A | 37605-S | Seal: Inner. Replaces 37616 | 37-45 |
| 25B | 37616 | Felt: Inner. Upgrade to 37605-S | 37-45 |
| 26 | 40847 | Spacer: Bearing | 37-45 |
| 27 | 40446 | Bearing | 36-45 |
| 28 | 40843 | Retainer: Felt. | 37-45 |
| 29A | 37605 | Felt: Outer. Upgrade to 37605-S | 37-45 |
| 29B | 37616-S | Seal: Replaces 37605 | 37-45 |
| 30 | 37389 | Locknut: L/H | 37-45 |
| 31 | 40849 | Spacer: Inner, bearing to plate | 37-45 |
| 32 | 40845 | Spacer: Bearing support | 37-45 |
| 33 | 41273 | Support: Bearing | 37-45 |
| 34 | 75027-C | Hub: Complete w/bearing support axle | 37-45 |
| 34 | 75027 | Hub: Bare | 37-45 |
| 35A | 37616 | Felt: Outer. Upgrade to 37605-S | 37-45 |
| 35B | 37605-S | Seal: Replaces 37616 | 37-45 |
| 36 | 41277 | Retainer: Felt. Use 37605-S | 37-45 |

| No. | Part No. | Description | Year |
|--|------------|---|-------|
| 37 | 36B317 | Race: | 37-45 |
| 37 | 36B317-005 | Race: .005 oversize OD | 37-45 |
| 38 | 16A15-T | Roller: .2495 (24) | 37-45 |
| 38 | 16A15 | Roller: .250 (24) | 37-45 |
| 38 | 16A15-V | Roller: .2505(24) | 37-45 |
| Note: Size of roller is determined at the time of assembly however the most commonly fitted size roller is 16A15 STD. | | | |
| 39 | 27B181 | Retainer: Roller (2) | 37-45 |
| 40 | 37615 | Thrust washer: Outer | 37-45 |
| 41 | 37388 | Nut: Bearing retainer, R/H | 37-45 |
| 42 | 41275 | Retainer: Thrust washer, outer | 37-45 |
| 43A | 40855 | Spacer: Axle, thin | 37-40 |
| 43B | 43028 | Spacer: Axle, thick | 41-45 |
| 44 | 40853 | Axle: Front, T handle, includes 46, 47 | 37-39 |
| 45 | 41582 | Axle: Front, regular, includes 46, 47 | 1940 |
| 45 | 43026 | Axle: Front, includes 46, 47 | 41-45 |
| 46 | 922011 | Washer: Lock, front 9/16 | 37-45 |
| 47 | 606018 | Nut: Axle front 9/16-18 | 37-45 |
| 48 | 636107 | Cotter pin: Castle nut, 5pk 3/32 x 3/4 | all |
| 49 | 603016 | Castle nut: Link bolt, brake plate, 1/2-20 | 37-39 |
| 50 | 38470 | Bushing: Link (2) | 33-36 |
| 50 | 40995 | Bushing: Link, 3/4" long (2) | 37-39 |
| 50 | 40995 | Bushing: Link (short), brake end, 3/4" long | 40-45 |
| 51 | 38467 | Link: Brake plate to fork | 33-36 |
| 51 | 40993 | Link: Brake plate to fork, 3" C/L | 37-39 |
| 52 | 37617 | Washer: Spring tension (2) | 37-45 |
| 53 | 37204 | Bolt: Link 1/2-20 x 1-3/4 (2) | 33-39 |
| 54 | 45068 | Bolt: Link to brake plate 1/2-20 x 1-1/2 | 40-45 |
| 55 | 42463 | Link: Brake plate to fork, 4-1/8" C/L | 40-45 |
| 56 | 37434 | Castle nut: Thin, Link bolt (for 45068), 1/2-20 | 40-45 |
| 57 | 45069 | Bolt: Link to fork 1/2-20 x 2-5/8 | 40-45 |
| 58 | 42473 | Bushing: Link (long), 15/16" long | 40-45 |
| 59 | 37425 | Nut: Lock, Link bolt (fork inside) | 40-45 |
| Note: #59 locknut inside counterbore faces towards link. | | | |



FRONT DRUM, BRAKES & HUB 1937-45

